OMB No. 2050-0190 Expiration Date: 4/30/2006



ENROLL US!

We Want to Be a Partner in EPA's National Partnership for Environmental Priorities

IDENTIFYING INFORMATION	
Name of Organization: Stemco LP	Facility Name: Stemco
Principal Contact: Larry W. Minton	Title: Env. Coordinator
Authorizing Official: Deepak Naik	Title: Vice President of Operations
Address: 300 Industrial Blvd., POB 1989	City/State/Zip: Longview, TX 75606-1989
Phone/Fax: (903) 758-9981 / (903) 232-3510	Email: larry.minton@stemco.com
EPA RCRA ID Number: TXD000820340	Date: October 27, 2005
PARTNER AGREEMENT	
Our organization is choosing to become a partner in EPA's National quantity of one or more Priority Chemicals currently found in our	this enrollment application, we identify one or more voluntary goals pluntary goal(s) provided below is an initial estimate and may
GOAL #1. Chemical Name: _ Toluene	CASRN: 108-88-3
Narrative description of proposed project:	
We make about 9000 leather seals a day, four days per week. W	e are working to replace a leather seal manufacturing process from
a toluene and methyl ethyl ketone (MEK) solvent base to a wate	r base. The new process involves impregnating the leather seal
with a Nitrile latex polymer that is cured in the leather.	
How we will measure success:	
	rom the process. We expect to reduce hazardous waste generation
	rom the process. We expect to reduce hazardous waste generation
by 54 TPY total and to reduce TRI release by 40 TPY total. 1a. Our voluntary source reduction goal for Chemical #1 is to red	
If the project is successful, we will eliminate toluene and MEK f by 54 TPY total and to reduce TRI release by 40 TPY total. 1a. Our voluntary source reduction goal for Chemical #1 is to red amount of <u>36,000</u> pounds in <u>December, 2006</u> (month/year) t 2007 (month/year).	uce the amount of this chemical generated/used from a baseline of a reduced amount of pounds generated/used by December,
If the project is successful, we will eliminate toluene and MEK f by 54 TPY total and to reduce TRI release by 40 TPY total. 1a. Our voluntary source reduction goal for Chemical #1 is to red amount of 36,000 pounds in December, 2006 (month/year) to 2007 (month/year). 1b. To accomplish this goal, we will use the following source reductions.	uce the amount of this chemical generated/used from a baseline of a reduced amount of pounds generated/used by December,
If the project is successful, we will eliminate toluene and MEK f by 54 TPY total and to reduce TRI release by 40 TPY total. 1a. Our voluntary source reduction goal for Chemical #1 is to red amount of 36,000 pounds in December, 2006 (month/year) to 2007 (month/year). 1b. To accomplish this goal, we will use the following source reduction Equipment or technology modifications.	uce the amount of this chemical generated/used from a baseline of a reduced amount of0_ pounds generated/used byDecember, ction options (check all that apply):
If the project is successful, we will eliminate toluene and MEK f by 54 TPY total and to reduce TRI release by 40 TPY total. 1a. Our voluntary source reduction goal for Chemical #1 is to red amount of 36,000 pounds in December, 2006 (month/year) to 2007 (month/year). 1b. To accomplish this goal, we will use the following source reduction Equipment or technology modifications.	uce the amount of this chemical generated/used from a baseline of a reduced amount of

OMB No. 2050-0190 Expiration Date: 4/30/2006

SUPPLEMENTAL GOAL SHEET: NATIONAL PARTNERSHIP FOR ENVIRONMENTAL PRIORITIES

GOAL # _ 1 Chemical Name:Methyl Ethyl Ketone (MEK) CASRN: _ 78-93-3 Narrative description of proposed project: See above.
How we will measure success:See above.
1a. Our voluntary source reduction goal for Chemical #2_ is to reduce the amount of this chemical generated/used from a baseline amount of18,000_ pounds inDecember, 2006_ (month/year) to a reduced amount of0_ pounds generated/used byDecember, 2007_ (month/year).
1b. To accomplish this goal, we will use the following source reduction options (check all that apply): Equipment or technology modifications. Reformulation or redesign of products. Improvements in inventory control. Other (describe): Other (describe): To accomplish this goal, we will use the following source reduction options (check all that apply): Process or procedure modifications. Substitution of less toxic raw materials. Improvements in inventory control. Improvements in maintenance/housekeeping practices.
2a. In addition to, or in lieu of using source reduction methods, our voluntary recycling or recovery goal for Chemical # is to increase the recycled or recovered quantity of this chemical from a baseline amount of pounds in (month/year). (month/year).
2b. To accomplish this recycling or recovery goal, we will use the following options (check all that apply): Direct use/reuse in a process to make a product. Processing the waste to recover or regenerate a usable product. Using/reusing waste as a substitute for a commercial product. Other (describe):

How we will measure success:
1a. Our voluntary source reduction goal for Chemical # is to reduce the amount of this chemical generated/used from a baseline amount of pounds in (month/year) to a reduced amount of pounds generated/used by (month/year).
1b. To accomplish this goal, we will use the following source reduction options (check all that apply): Equipment or technology modifications Process or procedure modifications. Reformulation or redesign of products Substitution of less toxic raw materials. Improvements in inventory control Improvements in maintenance/housekeeping practices. Other (describe):
2a. In addition to, or in lieu of using source reduction methods, our voluntary recycling or recovery goal for Chemical # is to increase the recycled or recovered quantity of this chemical from a baseline amount of pounds in (month/year). (month/year).
2b. To accomplish this recycling or recovery goal, we will use the following options (check all that apply): Direct use/reuse in a process to make a product. Processing the waste to recover or regenerate a usable product. Using/reusing waste as a substitute for a commercial product. Other (describe):